

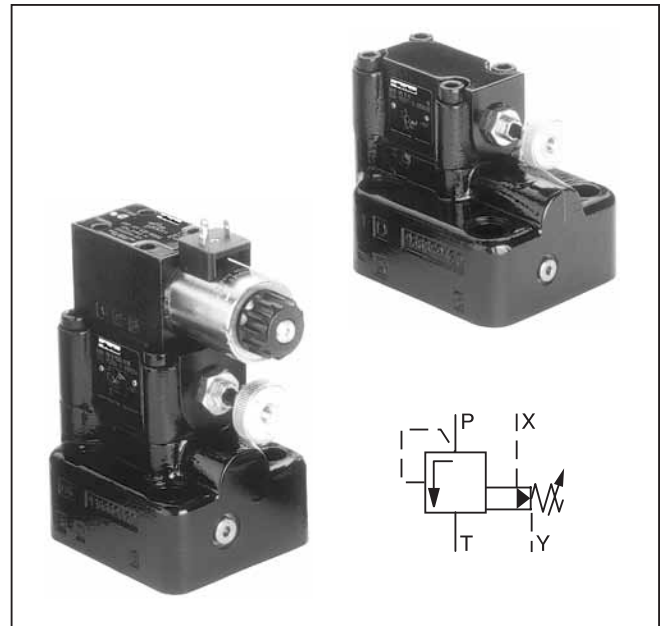
General Description

Series R4V and R6V pressure relief valves feature a manual adjustment pilot stage which controls a seated type main stage.

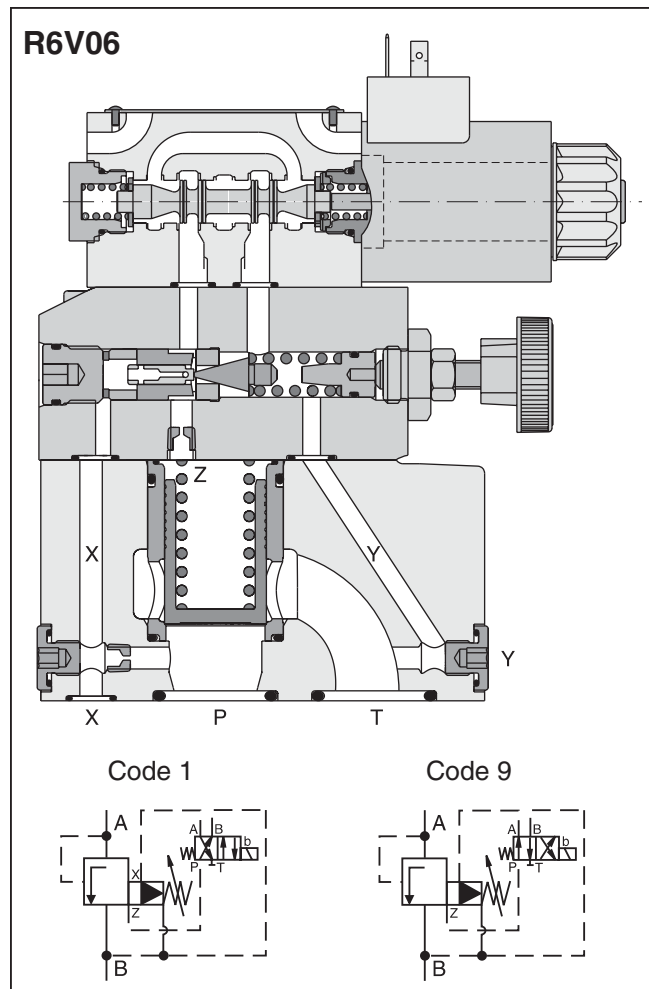
A vent function with a solenoid operated directional valve is available for circulation at minimum pressure.

Features

- Pilot operated with manual adjustment.
- 2 interfaces:
 - Subplate, ISO 6264 (DIN 24340 Form D) with VV01 vent valve (R4V)
 - Subplate, ISO 6264 (DIN 24340 Form E) with CETOP 03 vent valve (R6V)
- 3 pressure ranges.
- 3 adjustment modes:
 - Hand knob
 - Acorn nut with lead seal
 - Key lock
- Remote control via port X.



D



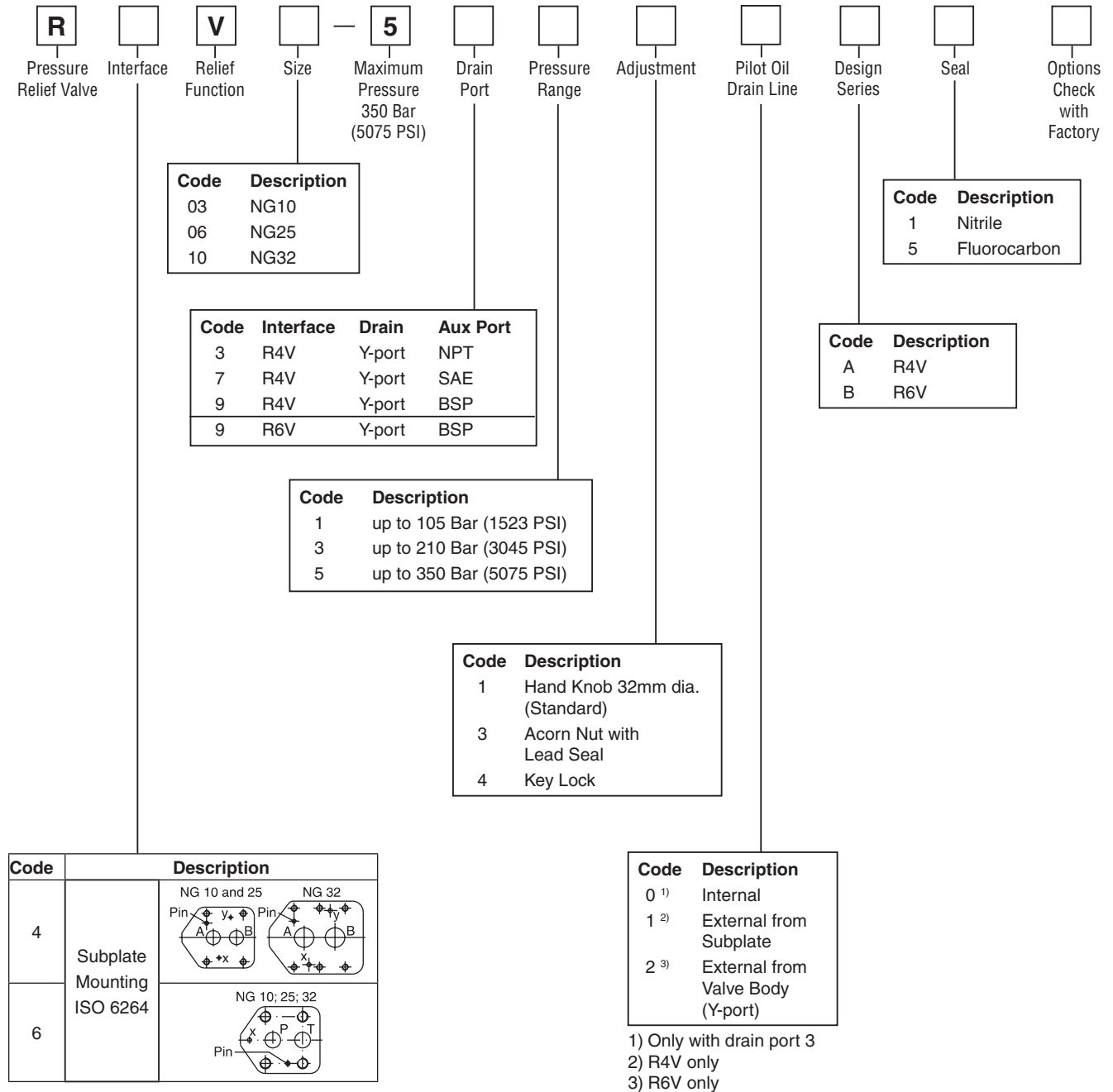
Function

System pressure in port P is applied via the X gallery to the spring loaded cone in the pilot head. The pilot head controls the pressure in the Z area on top of the main cartridge which is additionally kept close by the main spring.

If the pilot pressure exceeds the setting pressure the pilot cone opens and thus limits the pilot pressure.

When the system pressure exceeds the pilot pressure plus the spring force, the main cartridge opens to port T and limits the pressure in port P to the adjusted level.

Additionally to the relief function, a solenoid operated vent valve connects the Z area to tank. This allows oil circulation from P to T at minimum pressure drop. The vent valve can either be a standard CETOP 03 valves (mounting form E) or a sandwich unit (mounting form D). For both types the vent position can be either at the energized or de-energized solenoid.



Weight:

R4V03	2.7 kg (6.0 lbs.)
R4V06	4.5 kg (9.9 lbs.)
R4V10	6.0 kg (13.2 lbs.)
R6V03	4.5 kg (9.9 lbs.)
R6V06	5.8 kg (12.8 lbs.)
R6V10	7.8 kg (17.2 lbs.)

R	Interface	V	Size	5	Drain Port	Pressure Range	Adjustment	Pilot Oil Drain Line	Vent Valve Function	Solenoid Voltage	Design Series	Seal	Modifications																												
Pressure Relief Valve		Relief Function		Maximum Pressure 350 Bar (5075 PSI)																																					
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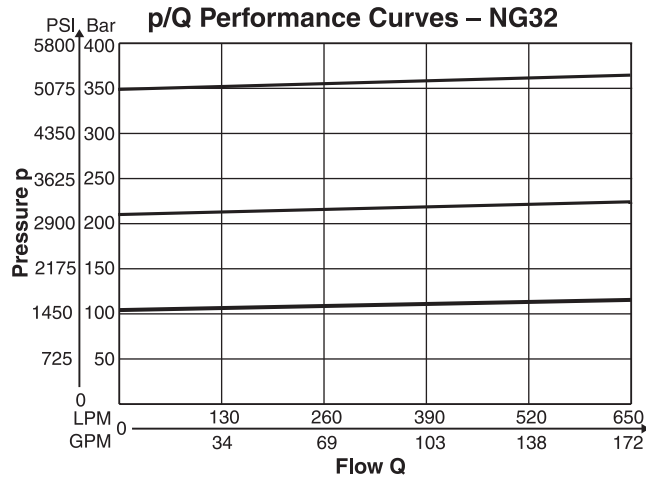
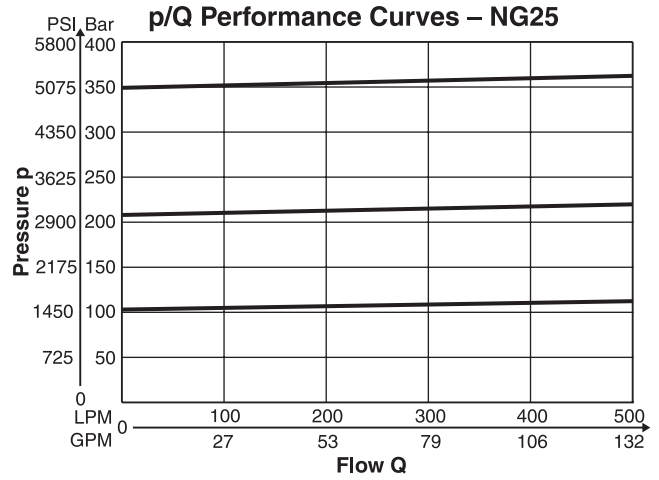
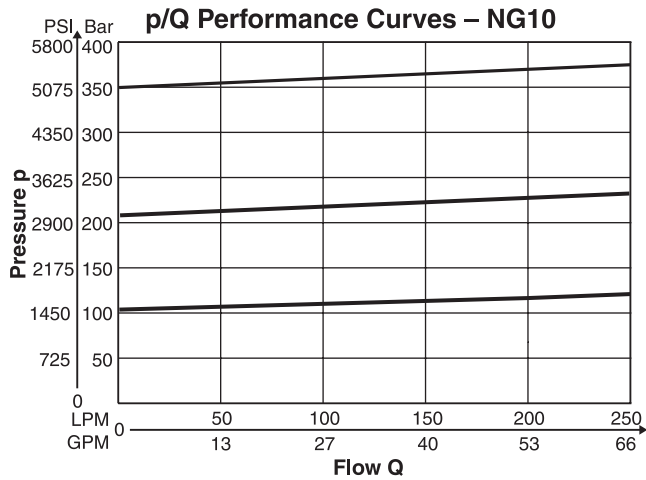
R4V and R6V

General		NG10		NG25		NG32	
Size							
Interface	Subplate mounting acc. ISO 6264 (DIN 24340)						
Mounting Position	As desired, horizontal mounting preferred						
Ambient Temperature	-20°C to +80°C (-4°F to +176°F)						
Hydraulic							
Operating Pressure	Ports P or A and X up to 350 Bar (5075 PSI), Port T or B and Y depressurized						
Pressure Range	105, 210, 350 Bar (1523, 3045, 5075 PSI)						
Nominal Flow	Series R4V	150 LPM (39.7 GPM)		350 LPM (92.6 GPM)		650 LPM (172.0 GPM)	
	Series R6V	250 LPM (66.1 GPM)		500 LPM (132.3 GPM)		650 LPM (172.0 GPM)	
Fluid	Hydraulic oil according to DIN 51524 ... 51525						
Viscosity	Recommended Permitted	30 to 50 cSt / mm ² /s (139 to 232 SSU) 20 to 380 cSt / mm ² /s (93 to 1761 SSU)					
Fluid Temperature	Recommended Maximum	+30°C to +50°C (+86°F to +122°F) -20°C to +70° (-4°F to +158°F)					
Filtration	ISO 4406 (1999), 18/16/13						

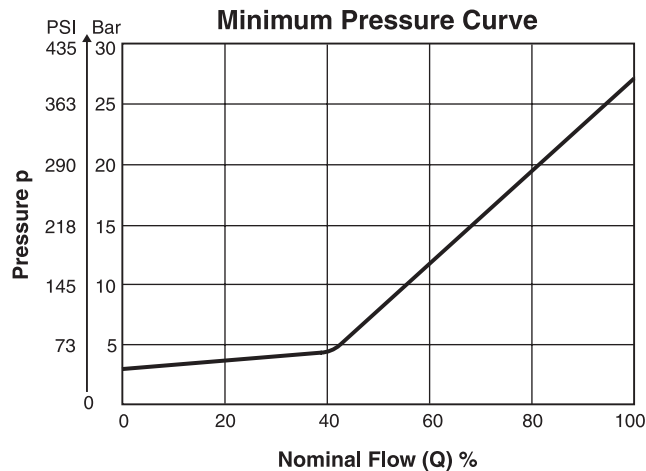
R4V and R6V with Vent Function

General		NG10		NG25		NG32	
Size							
Interface	Subplate mounting acc. ISO 6264 (DIN 24340)						
Mounting Position	As desired, horizontal mounting preferred						
Ambient Temperature	-20°C to +80°C (-4°F to +176°F)						
Hydraulic							
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Fluid Temperature		-20°C to +70° (-4°F to +158°F)					
Filtration	ISO 4406 (1999), 18/16/13						
Electrical (solenoid)							
Duty Cycle	100% ED CAUTION: Coil temperature up to 180°C (356°F)						
Solenoid Connector	Connector acc. to EN 175301-803						
Protection Class	IP65 in accordance with EN 60529 (plugged and mounted)						
	Code	G0R	G0Q	GAR	GAG	W30	W31
Supply Voltage		12V	24V	98V	205V	110 at 50Hz 120 at 60Hz	230 at 50Hz 240 at 60Hz
Supply Tolerance		+5...-10	+5...-10	+5...-10	+5...-10	+5...-10	+5...-10
Power Consumption	Hold	31W	31W	31W	31W	78W	78W
	In Rush	31W	31W	31W	31W	264W	264W
Switching Frequency	16,000 (DC), 7200 (AC) switchings/hour maximum						
Wiring Minimum	3 x 1.5 mm ² Recommended						
Wiring Length Maximum	50 m (164 ft.) Recommended						

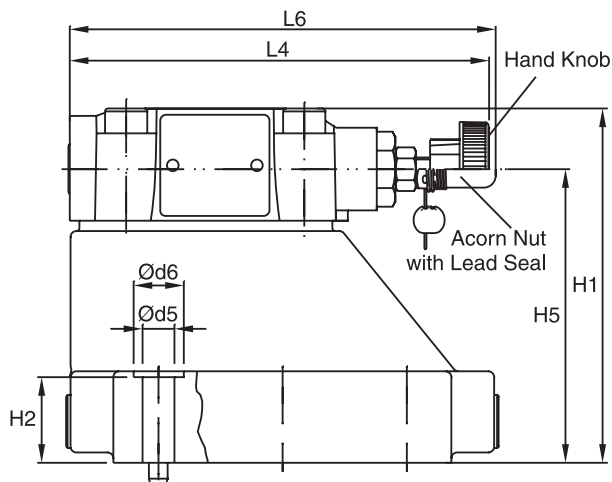
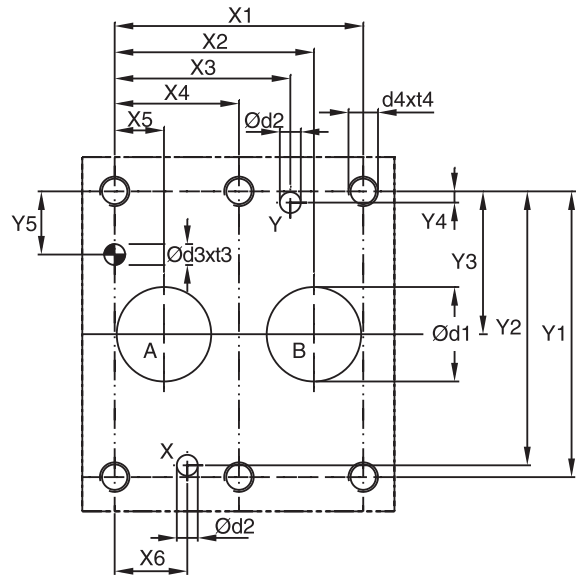
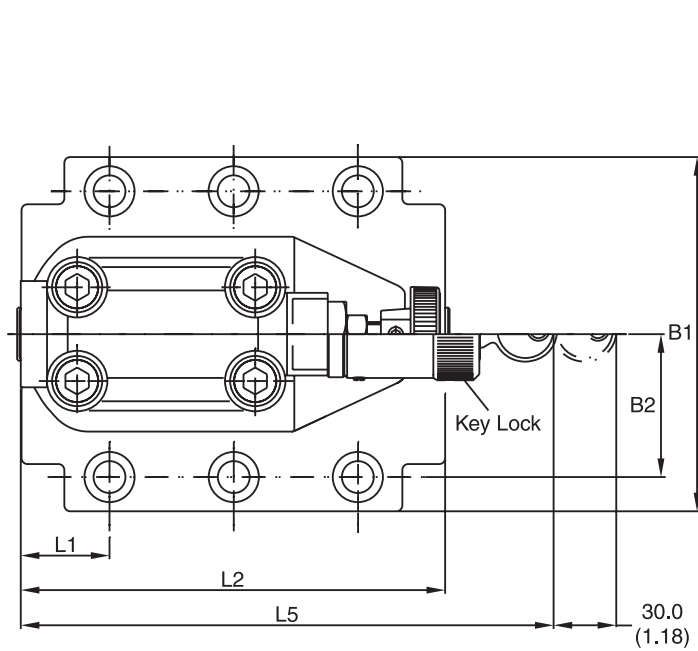
R4V-R6V RS_R RS_M.indd, dd



The performance curves are measured with external drain.
 For internal drain the tank pressure has to be added to curve.



D



Dimensions

**Pressure Control Valves
Series R4V (Pilot Operated)**



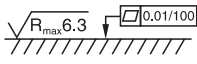
Inch equivalents for millimeter dimensions are shown in (**)

NG	ISO-code	x1	x2	x3	x4	x5	x6	x7	y1	y2	y3	y4	y5	y6
10	6264-06-07-*-97	42.9 (1.69)	35.8 (1.41)	21.5 (0.85)	– –	7.2 (0.28)	21.5 (0.85)	0.0 (0.00)	66.7 (2.63)	58.8 (2.31)	33.4 (1.31)	7.9 (0.31)	14.3 (0.56)	– –
25	6264-08-11-*-97	60.3 (2.37)	49.2 (1.94)	39.7 (1.56)	– –	11.1 (0.44)	20.6 (0.81)	0.0 (0.00)	79.4 (3.13)	73.0 (2.87)	39.7 (1.56)	6.4 (0.25)	15.9 (0.63)	– –
32	6264-10-15-*-97	84.2 (3.31)	67.5 (2.66)	59.5 (2.34)	42.1 (1.66)	16.7 (0.66)	24.6 (0.97)	0.0 (0.00)	96.8 (3.81)	92.8 (3.65)	48.4 (1.91)	3.8 (0.15)	21.4 (0.84)	– –

Tolerance at X and Y pin holes and screw holes ±0.1, at port holes ±0.2.

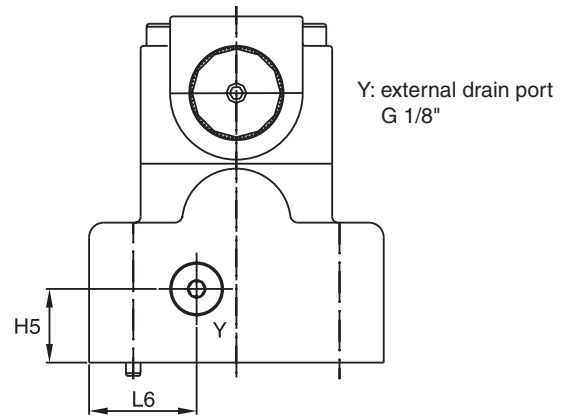
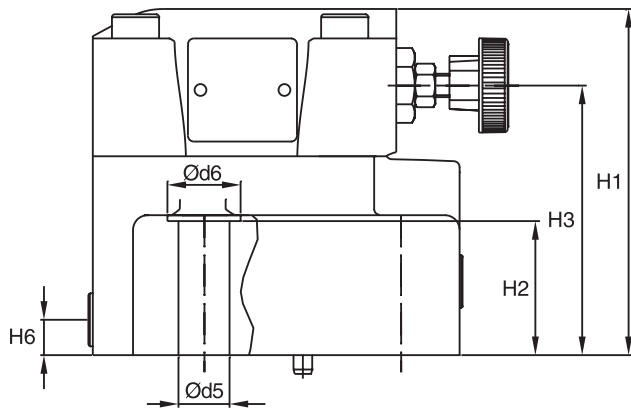
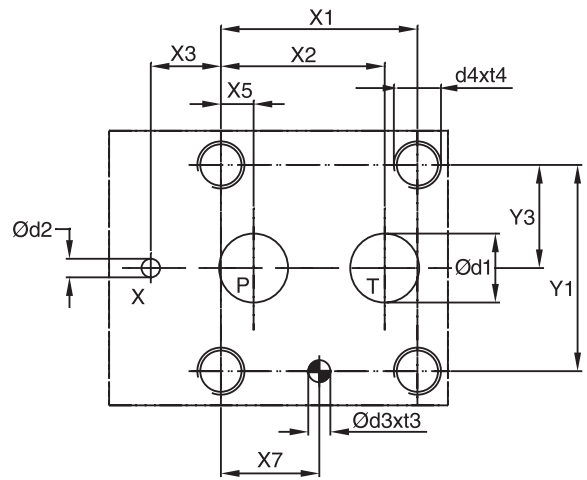
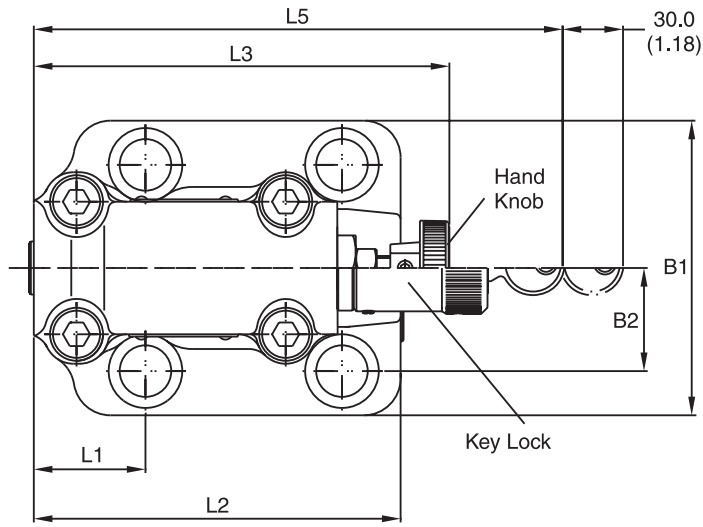
NG	ISO-code	B1	B2	H1	H2	H3	H4	H5	H6	L1	L2	L3	L4	L5	L6
10	6264-06-07-*-97	87.3 (3.44)	33.4 (1.31)	83.0 (3.27)	21.0 (0.83)	– –	– –	62.5 (2.46)	– –	29.0 (1.14)	94.8 (3.73)	– –	143.0 (5.63)	181.0 (7.13)	144.8 (5.76)
25	6264-08-11-*-97	105.0 (4.13)	39.7 (1.56)	109.5 (4.31)	29.0 (1.14)	– –	– –	89.0 (3.50)	– –	34.7 (1.37)	126.8 (4.99)	– –	143.0 (5.63)	181.0 (7.13)	144.8 (5.76)
32	6264-10-15-*-97	120.0 (4.72)	48.4 (1.91)	120.0 (4.72)	29.0 (1.14)	– –	– –	99.5 (3.92)	– –	30.6 (1.20)	144.3 (5.68)	– –	143.0 (5.63)	181.0 (7.13)	144.8 (5.76)

NG	ISO-code	d1max	d2max	d3	t3	d4	t4	d5	d6
10	6264-06-07-*-97	15.0 (0.59)	7.0 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	16.0 (0.63)	10.8 (0.43)	17.0 (0.67)
25	6264-08-11-*-97	23.4 (0.92)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	18.0 (0.71)	10.8 (0.43)	17.0 (0.67)
32	6264-10-15-*-97	32.0 (1.26)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	20.0 (0.79)	10.8 (0.43)	17.0 (0.67)

NG	ISO-code	Bolt Kit			Seal Nitrile	Kit Fluorocarbon	Surface Finish
10	6264-06-07-*-97	BK505	4xM10 x 35-DIN 912 12.9	63 Nm (46.5 lb.-ft.) ±15%	S26-58507-0	S26-58507-5	
25	6264-08-11-*-97	BK485	4xM10 x 45-DIN 912 12.9	63 Nm (46.5 lb.-ft.) ±15%	S26-58475-0	S26-58475-5	
32	6264-10-15-*-97	BK506	6xM10 x 45-DIN 912 12.9	63 Nm (46.5 lb.-ft.) ±15%	S26-58508-0	S26-58508-5	

NG	ISO-code	Subplate	Size
10	6264-06-07-*-97	SPP3M6B910	A, B = 3/4" BSPP x, y = 1/4" BSPP
25	6264-08-11-*-97	SPP6M8B910	A, B = 1" BSPP x, y = 1/4" BSPP
32	6264-10-15-*-97	SPP10M12B910	A, B = 1 1/2" BSPP x, y = 1/4" BSPP

D





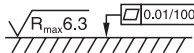
Inch equivalents for millimeter dimensions are shown in (**)

NG	ISO-code	x1	x2	x3	x4	x5	x6	x7	y1	y2	y3	y4	y5	y6
10	6264-06-09-*-97	53.8 (2.12)	47.5 (1.87)	0.0 (0.00)	— —	22.1 (0.87)	— —	22.1 (0.87)	53.8 (2.12)	— —	26.9 (1.06)	— —	— —	— —
25	6264-08-13-*-97	66.7 (2.63)	55.6 (2.19)	23.8 (0.94)	— —	11.1 (0.44)	— —	33.4 (1.31)	70.0 (2.76)	— —	35.0 (1.38)	— —	— —	— —
32	6264-10-17-*-97	88.9 (3.50)	76.2 (3.00)	31.8 (1.25)	— —	12.7 (0.50)	— —	44.5 (1.75)	82.6 (3.25)	— —	41.3 (1.63)	— —	— —	— —

Tolerance at X and Y pin holes and screw holes ±0.1, at port holes ±0.2.

NG	ISO-code	B1	B2	H1	H2	H3	H4	H5	H6	L1	L2	L3	L4	L5	L6
10	6264-06-09-*-97	80.0 (3.15)	26.9 (1.06)	114.0 (4.49)	27.0 (1.06)	88.0 (3.46)	— —	25.0 (0.98)	25.0 (0.98)	52.5 (2.07)	118.5 (4.67)	141.0 (5.55)	— —	180.0 (7.09)	29.5 (1.16)
25	6264-08-13-*-97	100.0 (3.94)	35.0 (1.38)	117.5 (4.63)	45.5 (1.79)	91.5 (3.60)	— —	25.0 (0.98)	12.0 (0.47)	37.9 (1.49)	124.5 (4.90)	141.0 (5.55)	— —	180.0 (7.09)	36.5 (1.44)
32	6264-10-17-*-97	120.0 (4.72)	41.3 (1.63)	123.0 (4.83)	52.0 (2.05)	97.0 (3.82)	— —	25.0 (0.98)	13.5 (0.53)	45.0 (1.77)	153.0 (6.02)	141.0 (5.55)	— —	180.0 (7.09)	36.5 (1.83)

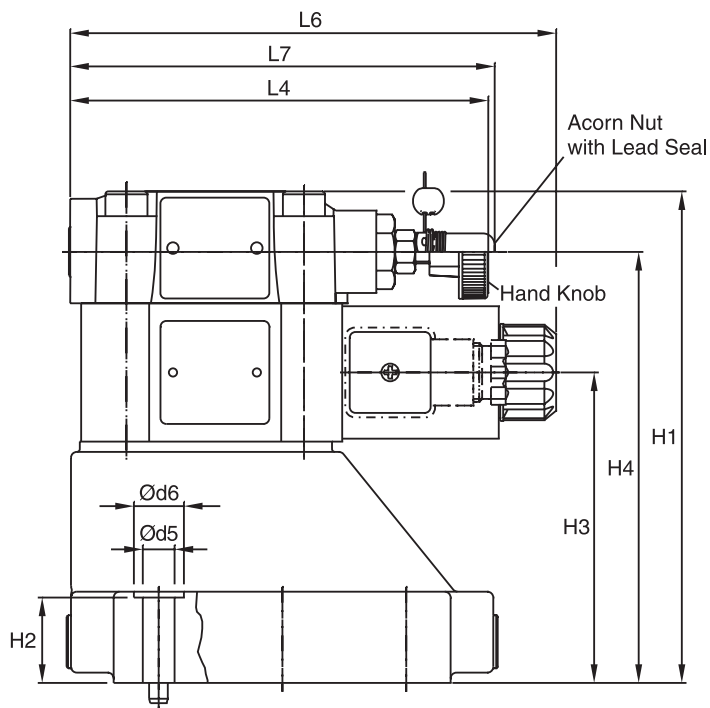
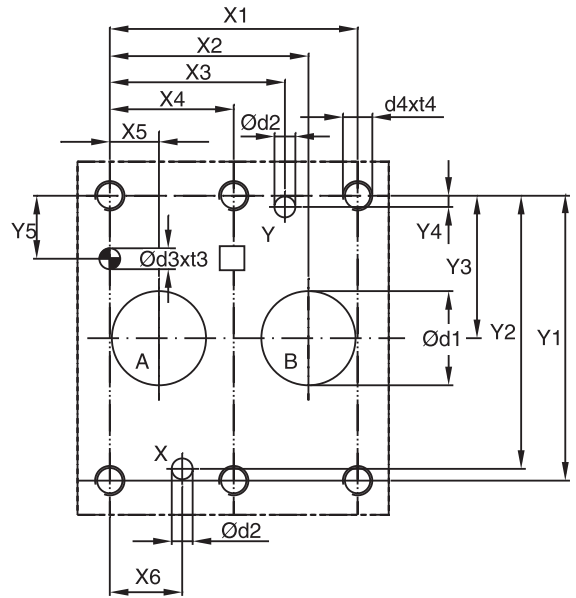
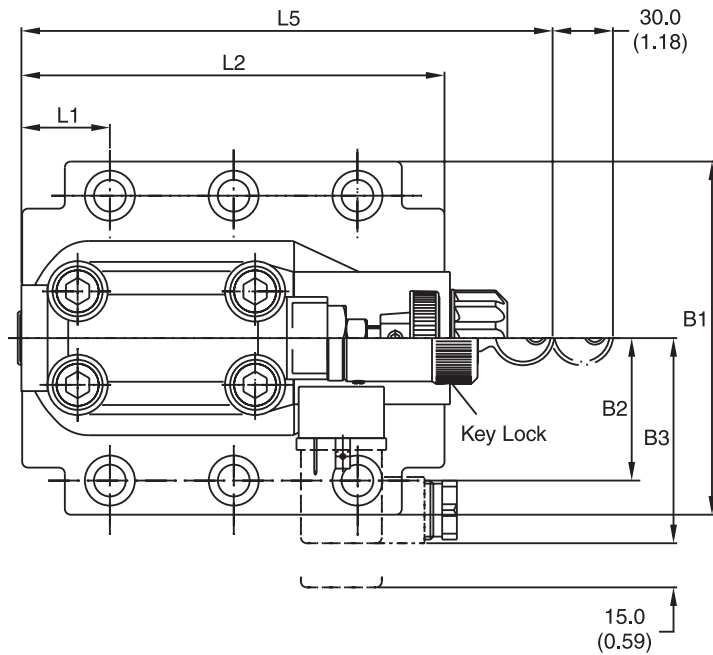
NG	ISO-code	d1max	d2max	d3	t3	d4	t4	d5	d6
10	6264-06-09-*-97	14.7 (0.58)	4.8 (0.19)	7.5 (0.30)	10.0 (0.39)	M12	20.0 (0.79)	13.5 (0.53)	20.0 (0.79)
25	6264-08-13-*-97	23.4 (0.92)	6.3 (0.25)	7.5 (0.30)	10.0 (0.39)	M16	27.0 (1.06)	17.5 (0.69)	25.0 (0.98)
32	6264-10-17-*-97	32.0 (1.26)	6.3 (0.25)	7.5 (0.30)	10.0 (0.39)	M18	28.0 (1.10)	20.0 (0.79)	30.0 (1.18)

NG	ISO-code	Bolt Kit			Seal Nitrile	Kit Fluorocarbon	Surface Finish
10	6264-06-09-*-97	BK494	4xM12 x 45-DIN 912 12.9	108 Nm (79.6 lb.-ft.) ±15%	S26-96396-0	S26-96396-5	
25	6264-08-13-*-97	BK366	4xM16 x 70-DIN 912 12.9	264 Nm (194.7 lb.-ft.) ±15%	S26-96589-0	S26-96589-5	
32	6264-10-17-*-97	BK507	4xM18 x 75-DIN 912 12.9	398 Nm (293.5 lb.-ft.) ±15%	S26-96392-0	S26-96392-5	

NG	ISO-code	Subplate	Size
10	6264-06-09-*-97	SPP3R6B910	P, T = 3/4" BSPP x = 1/4" BSPP
25	6264-08-13-*-97	SPP6R8B910	P, T = 1 1/4" BSPP x = 1/4" BSPP
32	6264-10-17-*-97	SPP10R12B910	P, T = 1 1/2" BSPP x, y = 1/4" BSPP



D



Dimensions

**Pressure Control Valves
Series R4V with Vent Function**

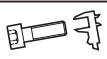

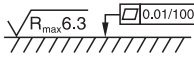
Inch equivalents for millimeter dimensions are shown in (**)

NG	ISO-code	x1	x2	x3	x4	x5	x6	x7	y1	y2	y3	y4	y5	y6
10	6264-06-07-*-97	42.9 (1.69)	35.8 (1.41)	21.5 (0.85)	— —	7.2 (0.28)	21.5 (0.85)	0.0 (0.00)	66.7 (2.63)	58.8 (2.31)	33.4 (1.31)	7.9 (0.31)	14.3 (0.56)	— —
25	6264-08-11-*-97	60.3 (2.37)	49.2 (1.94)	39.7 (1.56)	— —	11.1 (0.44)	20.6 (0.81)	0.0 (0.00)	79.4 (3.13)	73.0 (2.87)	39.7 (1.56)	6.4 (0.25)	15.9 (0.63)	— —
32	6264-10-15-*-97	84.2 (3.31)	67.5 (2.66)	59.5 (2.34)	42.1 (1.66)	16.7 (0.66)	24.6 (0.97)	0.0 (0.00)	96.8 (3.81)	92.8 (3.65)	48.4 (1.91)	3.8 (0.15)	21.4 (0.84)	— —

Tolerance at X and Y pin holes and screw holes ±0.1, at port holes ±0.2.

NG	ISO-code	B1	B2	B3	H1	H2	H3	H4	L1	L2	L3	L4	L5	L6	L7
10	6264-06-07-*-97	87.3 (3.44)	33.4 (1.31)	70.0 (2.76)	130.0 (5.12)	21.0 (0.83)	68.5 (2.70)	109.5 (4.31)	29.0 (1.14)	94.8 (3.73)	— —	143.0 (5.63)	181.0 (7.13)	165.6 (6.52)	144.8 (5.70)
25	6264-08-11-*-97	105.0 (4.13)	39.7 (1.59)	70.0 (2.76)	156.5 (6.16)	29.0 (1.14)	95.0 (3.74)	136.0 (5.35)	34.7 (1.37)	126.8 (4.99)	— —	143.0 (5.63)	181.0 (7.13)	165.6 (6.52)	144.8 (5.70)
32	6264-10-15-*-97	120.0 (4.72)	48.4 (1.91)	70.0 (2.76)	167.0 (6.57)	29.0 (1.14)	105.5 (4.15)	146.5 (5.77)	30.6 (1.20)	144.3 (5.68)	— —	143.0 (5.63)	181.0 (7.13)	165.6 (6.52)	144.8 (5.70)

NG	ISO-code	d1max	d2max	d3	t3	d4	t4	d5	d6
10	6264-06-07-*-97	15.0 (0.59)	7.0 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	16.0 (0.63)	10.8 (0.43)	17.0 (0.67)
25	6264-08-11-*-97	23.4 (0.92)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	18.0 (0.71)	10.8 (0.43)	17.0 (0.67)
32	6264-10-15-*-97	32.0 (1.26)	7.1 (0.28)	7.1 (0.28)	8.0 (0.31)	M10	20.0 (0.79)	10.8 (0.43)	17.0 (0.67)

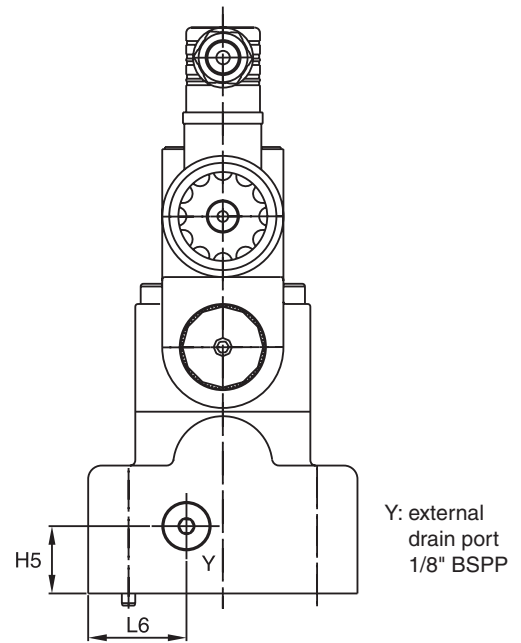
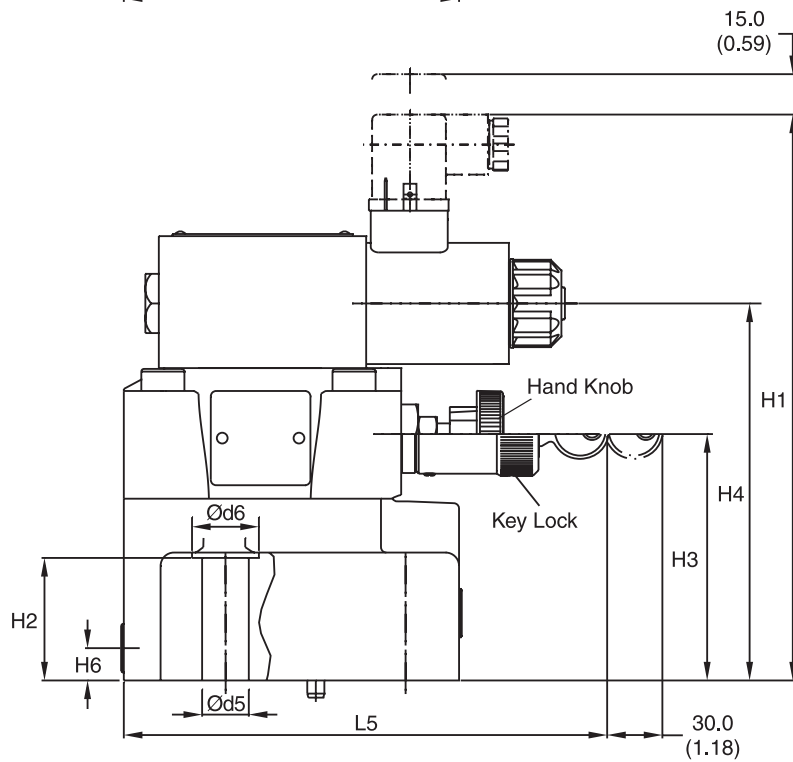
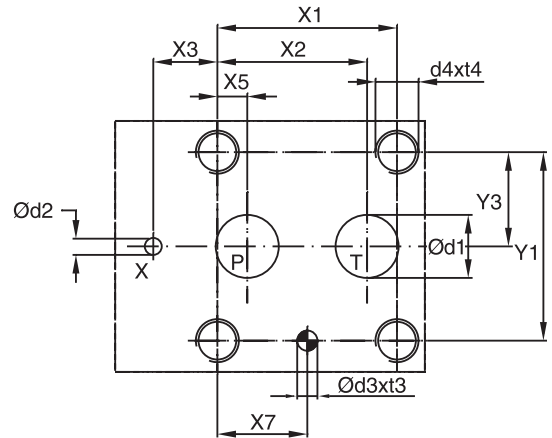
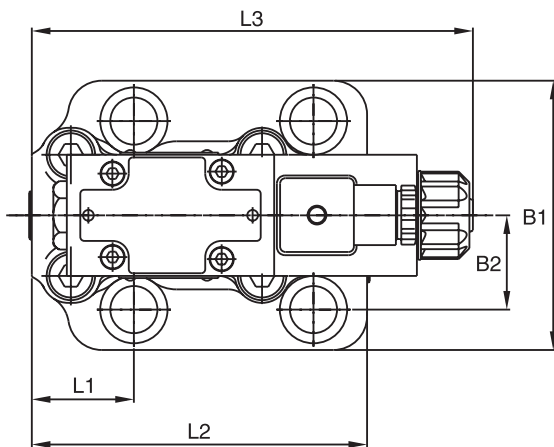
NG	ISO-code	Bolt Kit			Seal Kit		Surface Finish
					Nitrile	Fluorocarbon	
10	6264-06-07-*-97	BK505	4xM10 x 35-DIN 912 12.9	63 Nm (46.5 lb.-ft.) ±15%	S26-58507-0	S26-58507-5	
25	6264-08-11-*-97	BK485	4xM10 x 45-DIN 912 12.9	63 Nm (46.5 lb.-ft.) ±15%	S26-58475-0	S26-58475-5	
32	6264-10-15-*-97	BK506	6xM10 x 45-DIN 912 12.9	63 Nm (46.5 lb.-ft.) ±15%	S26-58508-0	S26-58508-5	
VV01*					S56-40609-0	S56-40609-5	

*Please combine seal kit of one size with seal kit of VV01 solenoid for complete seal kit.

NG	ISO-code	Subplate	Size
10	6264-06-07-*-97	SPP3M6B910	A, B = 3/4" BSPP x, y = 1/4" BSPP
25	6264-08-11-*-97	SPP6M8B910	A, B = 1" BSPP x, y = 1/4" BSPP
32	6264-10-15-*-97	SPP10M12B910	A, B = 1 1/2" BSPP x, y = 1/4" BSPP



D



Y: external drain port
1/8" BSPP





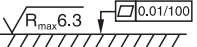
Inch equivalents for millimeter dimensions are shown in (**)

NG	ISO-code	x1	x2	x3	x4	x5	x6	x7	y1	y2	y3	y4	y5	y6
10	6264-06-09-*-97	53.8 (2.12)	47.5 (1.87)	0.0 (0.00)	— —	22.1 (0.87)	— —	22.1 (0.87)	53.8 (2.12)	— —	26.9 (1.06)	— —	— —	— —
25	6264-08-13-*-97	66.7 (2.63)	55.6 (2.19)	23.8 (0.91)	— —	11.1 (0.44)	— —	33.4 (1.31)	70.0 (2.76)	— —	35.0 (1.38)	— —	— —	— —
32	6264-10-17-*-97	88.9 (3.50)	76.2 (3.00)	31.8 (1.25)	— —	12.7 (0.50)	— —	44.5 (1.75)	82.6 (3.25)	— —	41.3 (1.63)	— —	— —	— —

Tolerance at X and Y pin holes and screw holes ±0.1, at port holes ±0.2.

NG	ISO-code	B1	B2	H1	H2	H3	H4	H5	H6	L1	L2	L3	L4	L5	L6
10	6264-06-09-*-97	80.0 (3.15)	26.9 (1.06)	206.0 (8.11)	27.0 (1.06)	88.0 (3.46)	136.5 (5.37)	25.0 (0.98)	12.0 (0.47)	52.5 (2.07)	118.5 (4.67)	163.8 (6.45)	— —	180.0 (7.09)	36.5 (1.44)
25	6264-08-13-*-97	100.0 (3.94)	35.0 (1.38)	210.0 (8.27)	45.5 (1.79)	91.5 (3.60)	140.0 (5.51)	25.0 (0.98)	12.0 (0.47)	37.9 (1.49)	124.5 (4.90)	163.8 (6.45)	— —	180.0 (7.09)	36.5 (1.44)
32	6264-10-17-*-97	120.0 (4.72)	41.3 (1.63)	215.5 (8.48)	52.0 (2.05)	97.0 (3.82)	145.5 (5.73)	25.0 (0.98)	12.0 (0.47)	45.0 (1.77)	153 (6.02)	163.8 (6.45)	— —	180.0 (7.09)	36.5 (1.44)

NG	ISO-code	d1max	d2max	d3	t3	d4	t4	d5	d6
10	6264-06-09-*-97	14.7 (0.58)	4.8 (0.19)	7.5 (0.30)	10.0 (0.39)	M12	20.0 (0.79)	13.5 (0.53)	20.0 (0.79)
25	6264-08-13-*-97	23.4 (0.92)	6.3 (0.25)	7.5 (0.30)	10.0 (0.39)	M16	27.0 (1.06)	17.5 (0.69)	25.0 (0.98)
32	6264-10-17-*-97	32.0 (1.26)	6.3 (0.25)	7.5 (0.30)	10.0 (0.39)	M18	28.0 (1.10)	20.0 (0.79)	30.0 (1.18)

NG	ISO-code	Bolt Kit			Seal Nitrile	Kit Fluorocarbon	Surface Finish
10	6264-06-09-*-97	BK494	4xM12 x 45-DIN 912 12.9	108 Nm (79.6 lb.-ft.) ±15%	S26-96395-0	S26-96395-5	
25	6264-08-13-*-97	BK366	4xM16 x 70-DIN 912 12.9	264 Nm (194.7 lb.-ft.) ±15%	S26-96589-0	S26-96589-5	
32	6264-10-17-*-97	BK507	4xM18 x 75-DIN 912 12.9	398 Nm (293.5 lb.-ft.) ±15%	S26-96392-0	S26-96392-5	

NG	ISO-code	Subplate	Size
10	6264-06-09-*-97	SPP3R6B910	P, T = 3/4" BSPP x = 1/4" BSPP
25	6264-08-13-*-97	SPP6R8B910	P, T = 1 1/4" BSPP x = 1/4" BSPP
32	6264-10-17-*-97	SPP10R12B910	P, T = 1 1/2" BSPP x, y = 1/4" BSPP